



L-BV 5 N

Data sheet 2BV5 111

Liquid ring vacuum pump in ATEX-configuration

General information

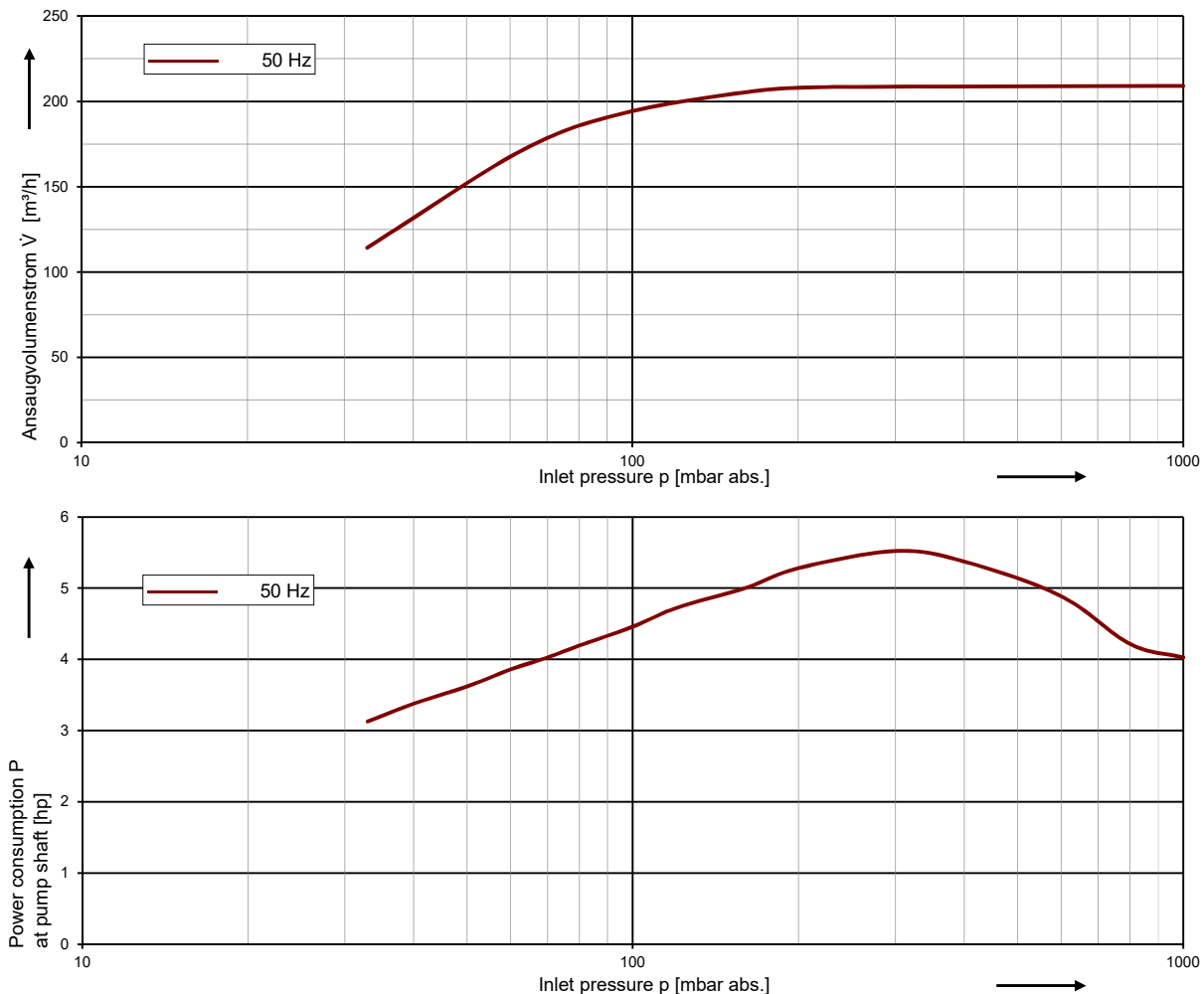
Elmo Rietschle vacuum pumps of the family L-BV5 are suitable for evacuating gases and wet vapours down to inlet pressures of 33 mbar abs. (97 % vacuum). All these vacuum pumps are equipped with built-in cavitation protection. They work cavitation free down to 80 mbar abs. For operation at lower inlet pressures the integrated cavitation protection should be connected for protecting the vacuum pump (no external pipes necessary).

The vacuum pump of the model range L-BV5 are especially space-saving in their monoblock design. They are available in cast iron (standard color RAL 9006) and in stainless steel (all stainless steel parts are pickled and passivated). The motor is painted as standard in RAL 9006.



Performance curves

Vacuum operation



The characteristic curves are based on the evacuation of 100 % saturated air and an intake temperature of 20 °C. At a suction pressure of 1013 mbar abs. and a temperature of the operating liquid of 15 °C (water as operating liquid) the characteristic curves will be achieved. The tolerance is $\pm 10\%$.

The motors are supplied as standard for the input voltage ranges of 50 and 60 Hz and for the protection category IP55. The ATEX vacuum pumps are certificated according to 2014/34 EU, category 2G and designed for temperature classes T4 inside the pump and ambient conditions according T3.

Selection and ordering data

Type 2BV5 111

Frequency	Rated			Service factor	Efficiency	Quantity of operating liquid	Sound pressure level	Weight Approx.	Order No.
	Voltage	Current	Power						
Hz	V	A	kW	SF	-	m³/h ¹⁾	dB(A) ²⁾	kg	
ATEX 3~ 50Hz-version, IP55, insulation material class F									
50	400 Δ / 690 Y	13,4 Δ / 7,8 Y	5,5	1,24	IE3	0,7	67	140* 144**	2BV5111-0 □ D02-6B-Z Z=F91
50	Δ500	10,7 Δ	5,5	1,24	IE3	0,7	67	140* 144**	2BV5111-0 □ D02-5B-Z Z=F91

Materials			
Casing	Port plate	Impeller	Lantern
Cast iron (internal surface with ceramic coating)	Cast iron	Bronze	-
CrNi steel	CrNi steel	CrNi steel	-

- 1) The quantities of operating liquid apply for fresh water operation without discharge liquid separator.
- 2) Measuring surface sound pressure level acc. to EN ISO 3744, measured with an equivalent unit at a distance of 1 m. The pump is throttled to an average suction pressure, with piping connected, but no relief valves fitted, tolerance ±3 dB (A).

Other Voltages [V]

Voltage range		Efficiency		
50 Hz	60Hz		2BV5111-..	□ .. □
3~ ATEX category 2G				
230 D / 400 Y	230 D / 400 Y	IE3	D	1
400 D / 690 Y	400 D / 690 Y	IE3	D	6
500 D	500 D	IE3	D	5
	460 Y	IE3	G	1
	460 D	IE3	G	6
	575 D	IE3	G	5

All L-BV fulfil the directives 2006/42 / EC (machines) and 2014/34 / EU (ATEX directive) as well as the standards EN 60079-0 / EN (potentially explosive areas: equipment - general requirements / device protection through increased safety "e"), ISO 80079-36 (Explosive atmospheres: non-electrical devices for use in explosive atmospheres - basics and requirements) and ISO 80079-37 (Non-electrical equipment for explosive atmospheres - Non-electrical type of protection constructional safety "c", control of ignition sources "b", liquid immersion "k"). The motors are comply with thermal class F in efficiency class IE3. The voltage tolerance is designed according to the standards mentioned above. The frequency tolerance is +/- 2 % maximum.

F91 (cast iron - material K*):  II 2G Ex h IIB T3 Gb

for motor:  0158  2G Ex eb IIC T3 Gb

F91 (stainless steel - material H**):  II 2G Ex h IIC T3 Gb

for motor:  0158  2G Ex eb IIC T3 Gb

Operation liquid quantity for 50 Hz / 60 Hz [m³/h]

p1	Fresh water	Partial recirculation		
mbar abs.	15 °F	8 °F	10 °F	12 °F
>500	0,35 / 0,35	0,23 / 0,25	0,26 / 0,27	0,29 / 0,3
200-500	0,7 / 0,7	0,34 / 0,39	0,4 / 0,45	0,49 / 0,52
<200	1,32 / 1,32	0,45 / 0,53	0,55 / 0,64	0,72 / 0,81

Max. additional water carry over / Back pressure

Frequency [Hz]	Water carry-over [m³/h]	Back pressure [mbar] abs.
50	3,30	1300
60	3,30	1300

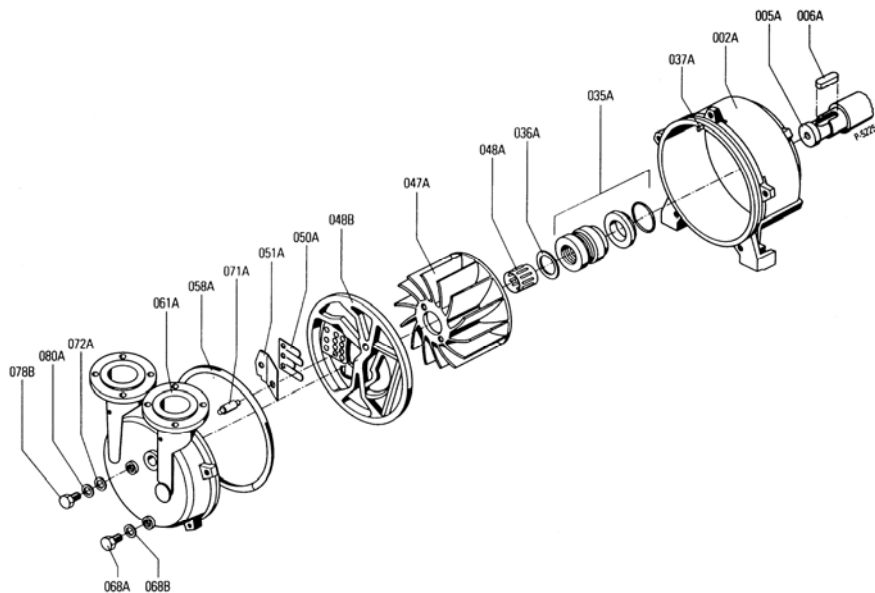
The cast iron machines are completely painted in standard color RAL 9006.

All cast parts of the stainless steel version are pickled and passivated, the motor is standardly painted in RAL 9006.

For partial recirculation operation the quantity of the fresh applied refrigerant can be reduced by circulation of the operating liquid in a circuit (with discharge liquid separator and internal recirculation of the operating liquid, available as accessories). Complete circuit systems L-SV available on request.

An inlet pressure of 10 mbar abs. can be achieved by connecting a gas ejector (see accessories). The gas ejector can be mounted directly onto the vacuum pump.

Materials



Part No.		Materials		
		2BV5 ...-K....	2BV5 ...-C....	2BV5 ...-H....
		Housing: cast iron Port plate: cast iron Impeller: bronze	Housing: cast iron Port plate: cast iron Impeller: CrNi steel	Housing: CrNi steel Port plate: CrNi steel Impeller: CrNi steel
002	Casing	Grey cast iron - internal surface with ceramic coating against corrosion and abrasion EN-GJL HB 195 / EN-JL2030) EN 1561	Grey cast iron - internal surface with ceramic coating against corrosion and abrasion EN-GJL HB 195 / EN-JL2030) EN 1561	Cast chrome-nickel-molybdenum steel (G-X5CrNiMoNb 18-10 / 1.4581) EN 10283
005	Pump shaft	Chrome steel (X20Cr13 / 1.4021) EN 10088 - 3	Chrome steel (X20Cr13 / 1.4021) EN 10088 - 3	Chrome-nickel-molybdenum steel (X6CrNiMoTi 17-12-2 / 1.4571) EN 10088 - 3
006	Feather key	Chrome-nickel-molybdenum steel (X6CrNiMoTi 17-12-2 / 1.4571) EN 10088 - 3	Chrome-nickel-molybdenum steel (X6CrNiMoTi 17-12-2 / 1.4571) EN 10088 - 3	Chrome-nickel-molybdenum steel (X6CrNiMoTi 17-12-2 / 1.4571) EN 10088 - 3
035	Mechanical seal	Carbon / SIC / Viton (FPM) / Chrome-nickel-molybdenum steel (EN 12756 - BQ1VGG)	Carbon / SIC / Viton (FPM) / Chrome-nickel-molybdenum steel (EN 12756 - BQ1VGG)	Carbon / SIC / Viton (FPM) / FEP-sheated Chro-ni-mo steel (EN 12756 - Q1BM1GG)
036	Washer	Chrome steel (X20Cr13 / 1.4021) EN 10088 - 3	Chrome steel (X20Cr13 / 1.4021) EN 10088 - 3	Chrome-nickel-molybdenum steel (X6CrNiMoTi 17-12-2 / 1.4571) EN 10088 - 3
037	Set screw	Chrome-nickel steel (X5CrNiMo 17-12-2 / 1.4401) EN 10088 - 2	Chrome-nickel steel (X5CrNiMo 17-12-2 / 1.4401) EN 10088 - 2	Chrome-nickel steel (X5CrNiMo 17-12-2 / 1.4401) EN 10088 - 2
047	Impeller	Cast aluminium bronze (G-CuAl10Fe5Ni5 / CC33G-GS) EN 1982	Cast chrome-nickel-molybdenum steel (G-X5CrNiMoNb 18-10 / 1.4581) EN 10283	Cast chrome-nickel-molybdenum steel (G-X5CrNiMoNb 18-10 / 1.4581) EN 10283
048	Tolerance ring for impeller	Chrome-nickel steel (X12CrNi 17-7 / 1.4310) EN 10088 - 2	Chrome-nickel steel (X12CrNi 17-7 / 1.4310) EN 10088 - 2	Chrome-nickel steel (X12CrNi 17-7 / 1.4310) EN 10088 - 2
049	Port plate	Grey cast iron (EN-GJL HB 195 / EN-JL2030) EN 1561	Grey cast iron (EN-GJL HB 195 / EN-JL2030) EN 1561	Cast chrome-nickel-molybdenum steel (G-X5CrNiMoNb 18-10 / 1.4581) EN 10283
050	Valve plate	Teflon (PTFE)	Teflon (PTFE)	Teflon (PTFE)
051	Intercepting plate	Chrome-nickel-molybdenum steel (X10CrNiMoTi 18-10 / 1.4571) EN 10088 - 2	Chrome-nickel-molybdenum steel (X10CrNiMoTi 18-10 / 1.4571) EN 10088 - 2	Chrome-nickel-molybdenum steel (X10CrNiMoTi 18-10 / 1.4571) EN 10088 - 2
058	Gasket for cover	Nitrile-butadiene-caotchouc (NBR 70) ISO 1629	Nitrile-butadiene-caotchouc (NBR 70) ISO 1629	Silicone core, Teflon (PTFE) sheathed
061	Cover	Grey cast iron (EN-GJL HB 195 / EN-JL2030) EN 1561	Grey cast iron (EN-GJL HB 195 / EN-JL2030) EN 1561	Cast chrome-nickel-molybdenum steel (G-X5CrNiMoNb 18-10 / 1.4581) EN 10283
063	Screw	Steel (DIN ISO 8992)	Steel (DIN ISO 8992)	Steel (DIN ISO 8992)
068	Plug screw	Machining steel, lead alloyed (11SMnPb30 / 1.0718) EN 10087	Machining steel, lead alloyed (11SMnPb30 / 1.0718) EN 10087	Chrome-nickel-molybdenum steel (X5CrNiMo 17-12-2 / 1.4401) EN 10088 - 3
069	Sealing ring	Aramid fiber, NBR, PTFE	Aramid fiber, NBR, PTFE	Aramid fiber, NBR, PTFE
071	Pipe of cavitation	Teflon (PTFE)	Teflon (PTFE)	Teflon (PTFE)
072	Washer for cavitation protection	Chrome-nickel steel (X5CrNi 18-10 / 1.4301) EN 10088 - 3	Chrome-nickel steel (X5CrNi 18-10 / 1.4301) EN 10088 - 3	Chrome-nickel steel (X5CrNi 18-10 / 1.4301) EN 10088 - 3
079	Plug screw	Machining steel, lead alloyed (11SMnPb30 / 1.0718) EN 10087	Machining steel, lead alloyed (11SMnPb30 / 1.0718) EN 10087	Chrome-nickel-molybdenum steel (X5CrNiMo 17-12-2 / 1.4401) EN 10088 - 3
080	Sealing ring	Aramid fiber, NBR, PTFE	Aramid fiber, NBR, PTFE	Aramid fiber, NBR, PTFE

Changes in particular of the quoted performance curve, data and weights may occur without prior notice. The data given do not constitute an obligation from our side to deliver as shown.